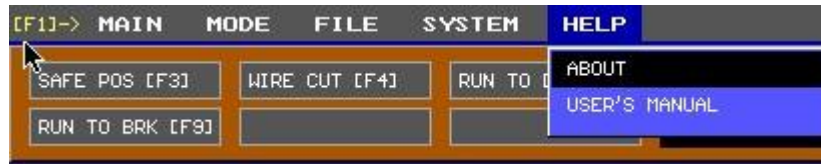


VINSTON MACHINERY SOFTWARE UPGRADE Version 63d (Last Update 5/15/2013)

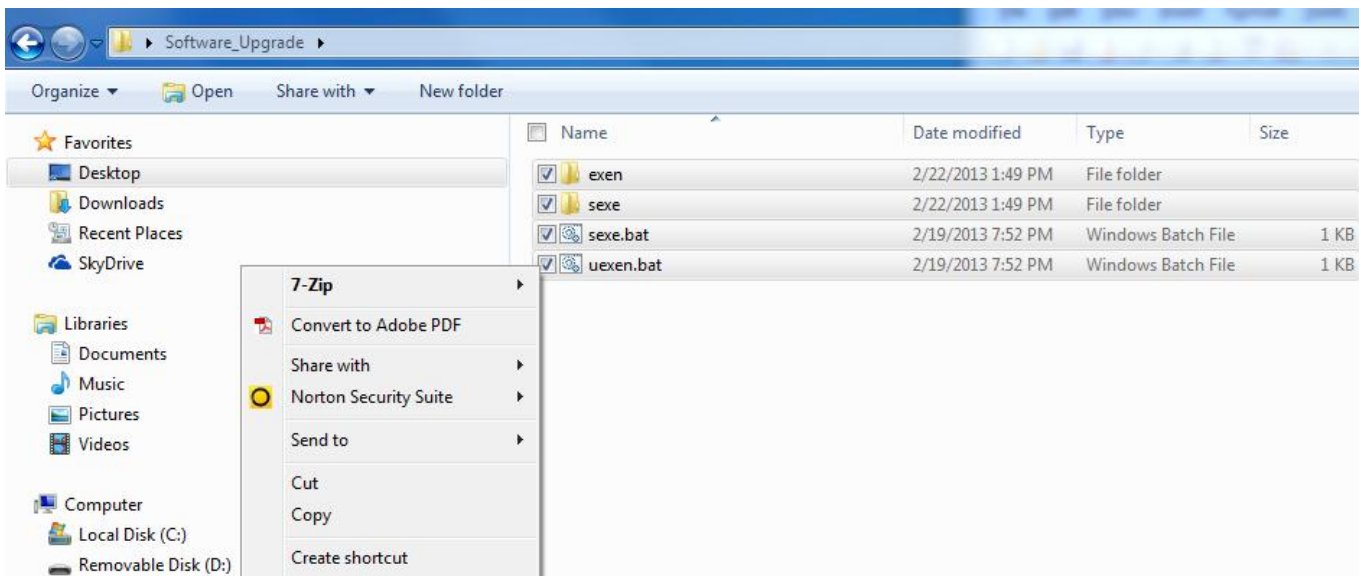
- I. Check current version of software
 - a. User can view video “Software Version email.mp4” in place of Step I & II
 - b. With Machine On, Press F1 to access the menu bar
 - c. User the right arrow key until you reach the HELP section
 - d. When ABOUT is highlighted, press the “Enter” key.



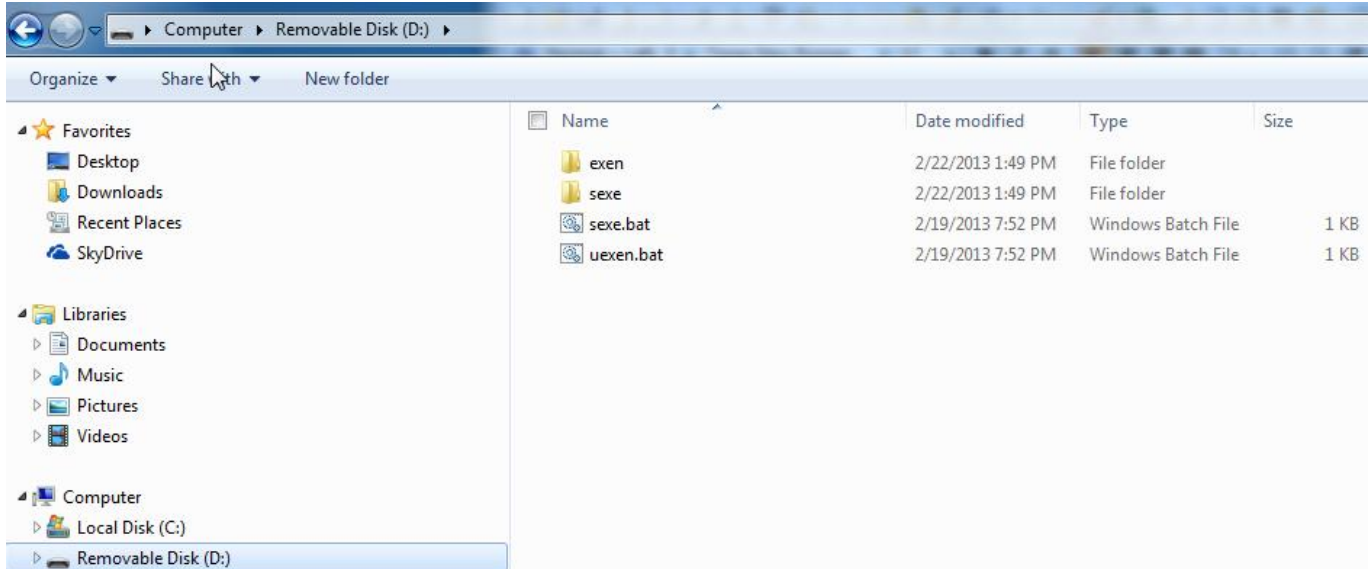
- II. The following screen will be displayed
 - a. Write down the Version and Serial Number for later use.



- III. Copy files from email onto an empty thumb drive.
 - a. Make sure the two folders and two batch files (.bat) are copied to the root of the thumb drive.
 - b. Highlight the files and folders as specified below.
 - c. For this example, the files are located on your desktop. Copy them to the USB drive.



d. After copying the files over, the USB drive should look like the following:



- IV. Follow instructions on video “Software Upgrade email.mp4” to upgrade software. **PLEASE MAKE SURE THE MACHINE IS COMPLETELY OFF BEFORE PROCEEDING WITH THE PROCEDURES. FLIPPING THE SWITCH WHILE THE MACHINE IS ON CAN HAVE UNEXPECTED RESULTS.**
- After flipping the computer module switch and inserting the USB drive, turn on the machine. **THESE STEPS ARE CRITICAL AS THE SYSTEM MUST START IN UPGRADE MODE. FAILURE TO FOLLOW THESE STEPS COULD LEAD TO SOFTWARE INSTABILITY AND INABILITY TO UPDATE PATCHES.**
 - Go to the E drive by typing “e:” then press the “Enter” key. **PLEASE VERIFY THE CORRECT VERSION ON YOUR MACHINE. UPGRADING TO AN INCORRECT VERSION MAY CAUSE AN UNSTABLE SYSTEM. PROCEED WITH CARE.**
 - For version 1.1.8.62W, type “uexen” then press the “Enter” key
 - Wait for the update to complete. The process should only take a few seconds.
 - After the update is successful, turn off the machine.
 - Remove the USB drive
 - Flip the switch on the computer module to its original position. **THIS STEP MUST BE COMPLETED BEFORE YOU CAN OPERATE THE MACHINE AFTER THE UPGRADE.**