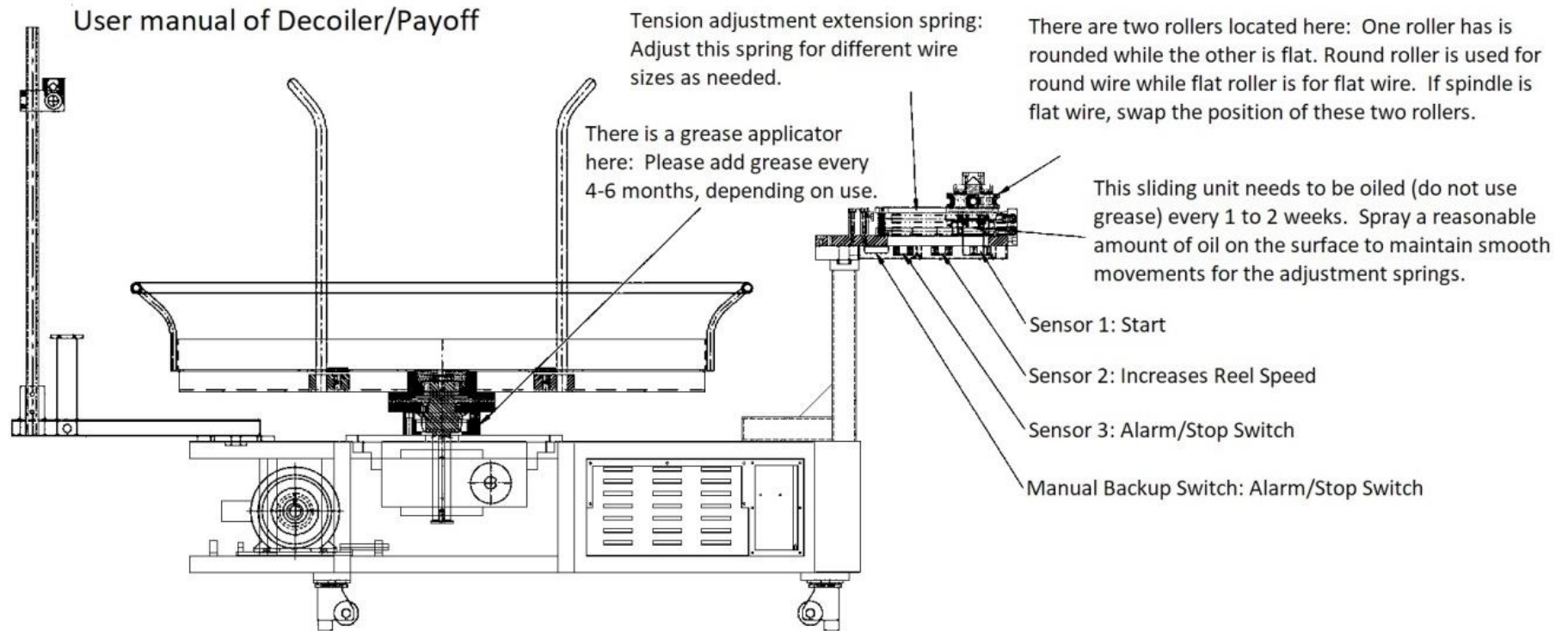


19. DECOILER MAINTENANCE



User Control Panel Description

Buzzer: Alarms when payoff malfunctions or during initial startup

Light indicating normal operations (no alarms)

Visual alarm indicator:
 1. The tension spring touches sensor 3
 2. Alternator malfunctions
 3. Initial Startup

Power Indicator

Speed of Sensor 1

Speed of payoff when on auto rotation mode

Speed of Sensor 2

Switch between manual and auto rotation mode

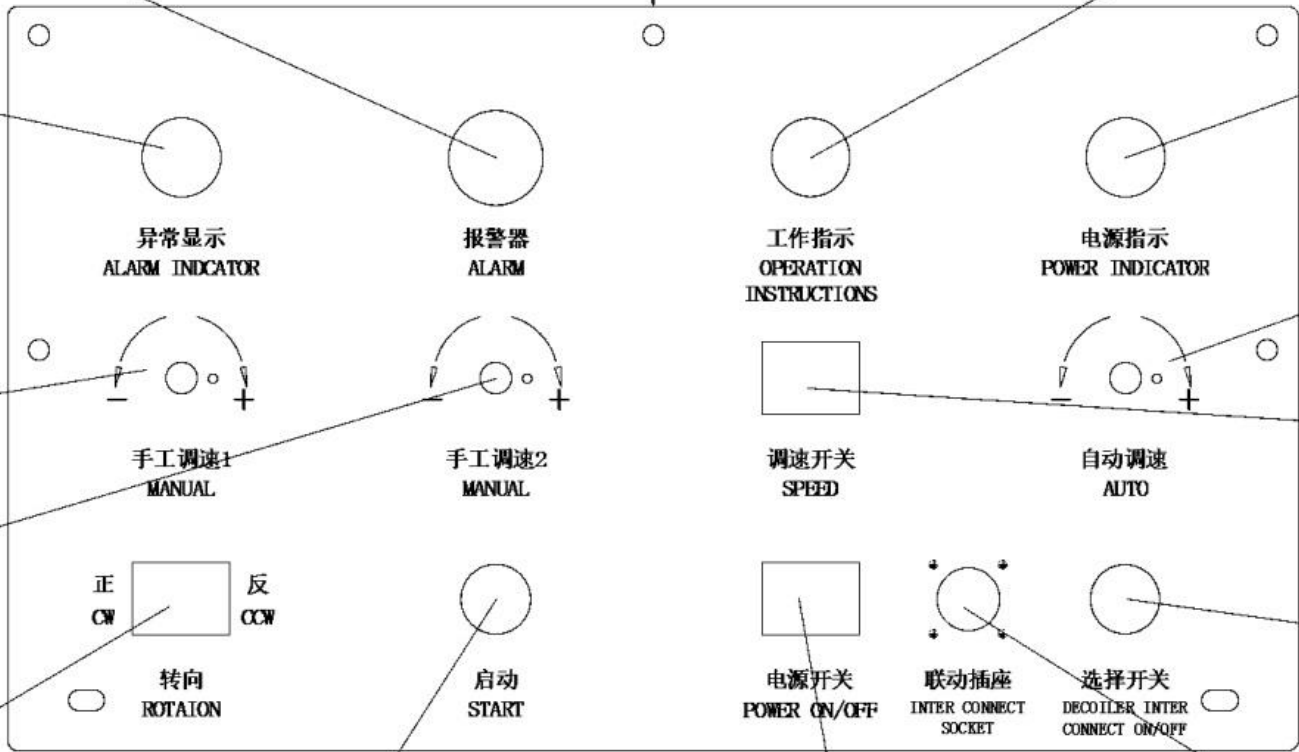
Payoff rotation direction

Indicator lite if machine control unit can operate payoff

Start Switch: Turns off initial alarm

Power Switch

Socket for control of payoff from machine control unit (Not available on all models)



异常显示
ALARM INDICATOR

报警器
ALARM

工作指示
OPERATION INSTRUCTIONS

电源指示
POWER INDICATOR

手工调速1
MANUAL

手工调速2
MANUAL

调速开关
SPEED

自动调速
AUTO

正
CW

反
CCW

转向
ROTAION

启动
START

电源开关
POWER ON/OFF

联动插座
INTER CONNECT SOCKET

选择开关
DECOILER INTER CONNECT ON/OFF